

PaintersChoice

PC-32

BLACK HIGH BUILD PRIMER

PC-32 Black High Build Lacquer Primer is a fast drying, high build, easy sanding primer. This product offers excellent filling capabilities with no shrinkage and good color holdout that will insure a good color match. PC-32 Black High Build Lacquer Primer offers excellent adhesion with fast dry and sand times, that are sure to improve shop productivity.



Preparation

Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand surface with 180-220 grit sandpaper and clean with **PC-800 Pre Paint Cleaner**. Apply **PC-50 Epoxy Primer** over bare metal for best adhesion and corrosion protection.



Mixing

Mix 1 part **PC-32 Black High Build Lacquer Primer** with 1 to 1-1/2 parts **PC-400** or **PC 401 Lacquer Thinner**. For best results, use **PC-860** to **PC-885 Urethane Reducers**.



Primer Application

Mix thoroughly, do not shake. Apply 2-3 coats of **PC-32 Black High Build Lacquer Primer** with a 10-15 minute flash time between coats over the following substrates: **PC-50 Epoxy Primer/Sealer**, properly prepared bare metal, body filler, all previously painted surfaces that have been properly sanded, and most automotive plastics that have properly prepared.

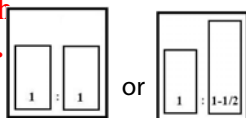


Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 24 hours.

REDUCERS USED:

PC860	FAST	60°F
PC870	NORMAL	70°F
PC885	SLOW	80°F

**MIX 1 PART PRIMER with
1 to 1-1/2 PARTS REDUCER.**



Painters Choice Technologies PC-30 Rev. 9/12
866-228-6528

Appearance:	Black
Flash point:	23 °F TCC
Pot life:	24 hours
Recommended Build:	2-2.5 mil DFT
Mix Ratio:	1:1-1 1/2
Weight Solids:	24%
Coverage 1 mil.:	450 sq. ft.
Sprayability Viscosity:	18 sec. #2 Zahn
V.O.C.:	RTS 4.2 lbs./Gal mixed 1:1